



# Water-cooled Package Air conditioner



## WCP Series Catalogue

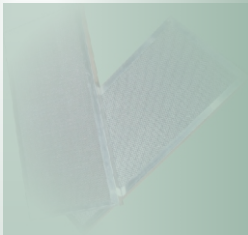
# Sabro

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**Available with Environmental Friendly  
Refrigerant-(R-407C/410A)+DC Inverter**



## 1. INTRODUCTION

- ▶ SABRO water cooled packaged air conditioners (series WCP) are designed for installation inside the building either in a plant room or directly in the conditioned space. These units have energy efficient design and are available in a wide range of capacity to meet the requirements of residential, commercial or industrial applications. These units can be installed in residences, apartments, offices, multi story buildings, supermarkets, restaurants, hotels, motels, computer rooms, electronic exchanges, pharmaceutical and other industrial buildings. The units are required to be connected with water-cooling tower and related system for the removal of heat from unit condenser.
- ▶ These units are completely charged and internally wired, the only work required at site is to mount the unit at place, connect the ducting, electric supply, drain connection and cooling tower piping system. The units can be supplied with optional discharge air plenum for free air discharge to space (**WCP040S TO 160D**) The units are provided with all necessary safety applications and control devices for dependable and trouble free operation and tested at factory for reliability. The WCP units are provided with operation switches, indication lights and pressure gauges at front panel for the ease of operation.
- ▶ These units can be used for winter heating by installing an electric duct heater in the supply air ducting. The heating operation is controlled through unit's operation panel. The units models with discharge air plenum that may be supplied with factory installed heaters. During heating cycle, only evaporator fan and heaters will be in operation.
- ▶ The maintenance of unit is very easy, all electrical components, piping, wiring and fan/drives etc are accessible by opening front and side access panels.

## 2. COMPONENTS DETAILS

### • Construction

The basic WCP unit is made from heavy gauge galvanized steel sheets. The sheets are degreased, de-rusted, phosphated and finished with electrostatic baked powder paint. This ensures excellent corrosion resistance and thus ensuring long life of the unit. The evaporator compartment is provided with internal polyethylene (Jumbo Ion) insulation to prevent the heat losses.

### • Compressor

All WCP units are provided with one or two hermetic scroll - Copeland compressors. Each compressor is provided with completely independent refrigerant circuits. The compressors are mounted on rubber vibration isolators.

### • Evaporator Fan & Motor

The evaporator fans are forward curved centrifugal double width double inlet type. The fans are statically and dynamically balanced for noiseless operation. The fan shafts are provided with permanent lubricated ball bearings that are mounted on rubber housing. These fans are belt driven type using one or two "V" belts. The drive system is having adjustable motor pulley and motor base to adjust  $\pm 10\%$  of factory adjusted fan speed. These fans are driven by totally enclosed fan cooled motors having class B insulation & IP-54 protection. The Motors are sufficient to handle duct static pressure as mentioned in specifications. High static fans can be provided on request.

### • Evaporator Coil

The evaporator coils are made of seamless copper tubes and aluminum plate fins. The tubes are mechanically expanded to ensure rigid contact with fins for the greater heat transfer efficiency. These coils are tested under water at a nitrogen pressure of 250 Psig against leakage.

### • Air Filter

All WCP unit are provided with 1" thick washable aluminum media air filters as standard. These filters are easily removable by opening front return air grill (for models up to WCP150D) or by opening hinged doors provided at the both sides of unit (for models WCP200 and above). High efficiency washable synthetic fiber media filters are available on clientele demand.

### • Condenser Shell

The unit is provided with shell and through tube type water-cooled condenser made of mild steel shell and integral finned copper tubes. The refrigerant flows through the shell and water flows through the tubes. The shell is provided with removable head plates for internal cleaning of tubes. The condenser is tested at 450Psig pressure from refrigerant side and 100Psig pressure from water side against all leakages. A safety relief valve is provided at the shell to protect it in case of abnormally high pressure.

- **Electric Control Panel**

The electric control panel is provided inside the unit and internally wired to all electrical components. The control panel consists of power failure relay, time delay relay (in multi compressor units), compressor contactors and thermal overload relays, evaporator fan motor contactors and thermal overload relays and fuse etc.

- **Front Operation Panel**

The unit is provided with operation control panel at unit's front. The panel consists of operation switches, temperature adjustment knob, indication lights and pressure gauges. An electronic step thermostat can also be provided on requirement for all automatic operation of compressors (in multi compressor units).

### 3. SAFETY DEVICES

- **Compressor Internal Protector**

To protect the compressor motor winding from over heating.

- **Compressor Overload Relay**

To protect the compressor from over current operation.

- **Evaporator Fan Motor Over Load Relays**

To protect them from over current operation.

- **Power Monitor/Power Failure Relay**

To protect the unit in failure of any one phase (out of three phases), under voltage/phase reversal.

- **Time Delay Relay**

To avoid simultaneous start of two compressors and resultant surge current.

- **High & Low Pressure Switch**

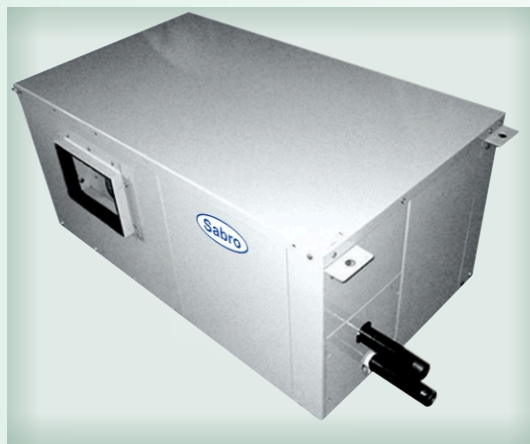
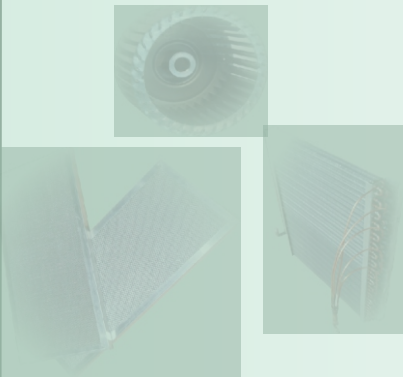
To protect the compressor from any damage due to abnormal suction/discharge pressure.

- **Compressor Crank Case Heater**

To keep the compressor's oil warm during period when it is not operating.



Airconditioning



### MINI WATER COOLED PACKAGED ACs

### 4. PHYSICAL DATA

MODEL	COMPRESSOR KW	COMPRESSOR TYPE	AIR FLOW CFM	COOLING CAPACITY	
				BTU/Hr	Kcal/Hr
WCP 009	0.80	Rotary	375	9000	2270
WCP012	1.00	Rotary	450	12000	3026
WCP015	1.20	Rotary	560	15000	3783
WCP018	1.40	Rotary	675	18000	4539
WCP024	2.30	Rotary	900	24000	6052
WCP036	4.37	Rotary	1350	36000	9090

**The capacity is based on**

Evaporator entering air temperature at 80°F(26.6°C)DB & 67°(19.5°C)WB

Condenser entering water temperature at 85°F(29.4°C)DB

Due to continuous improvement in our products, specs may change without notice

# WATER COOLED PACKAGE AIR CONDITIONERS

# 4. PHYSICAL DATA

MODELS		WCP 040-S	WCP 050-S	WCP 060-S	WCP 080-S	WCP 080-D	WCP 100-D	WCP 120-D	WCP 160-S	
ITEMS	Cooling	Btu/Hr.	44000	57000	63500	87500	88000	114000	127000	166500
	Capacity	Kcal/Hr.	11087	14358	15995	22040	22166	28715	31990	41940
Refrigerant		R-22(Factory charged)								
Refrigerant Circuit		1	1	1	1	2	2	2	1	
Refrigerant Flow Control		Capillary tube								
Power Supply		380/415-3-50Hz								
Compressor	Type	Hermetic Scroll								
	Quantity	1	1	1	1	2	2	2	1	
	Hp(Each)	4.0	5.0	6.0	8.0	4.0x2	5.0x2	6.0x2	16.0	
	Amps	6.6	7.6	7.8	10.7	6.6x2	7.6x2	7.8x2	22.0	
Condenser		Type Shell and tube type								
Cond. Water Flow		Us Gpm	11.0	14.3	16.0	21.52	22.21	28.80	32.07	42.04
Cond. Water Connections			1-1/4"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"
Evap. Coil		Type	Copper tubes mechanically expanded to aluminum plate fins							
Evap. Fan	Type	Forward curved Centrifugal,belt drive								
	Cfm	1200	1500	1800	2400	2300	3000	3600	4800	
	Esp(inch.WG)	0.2-0.5	0.2-0.5	0.4-0.8	0.4-0.8	0.4-0.8	0.8-1.2	0.8-1.2	0.8-1.2	
Evap. Fan Motor	Watts	375	375	750	1100	1115	1500	1520	2210	
	Amps	0.8	0.9	1.35	2.1	2.15	2.4	2.8	3.55	
Air Filters		Type	1" thick,cleanable,permanent aluminum media,air filters							
Condensate Drain Connection			3/4" ID	3/4" ID	3/4" ID	3/4" ID	3/4" ID	3/4" ID	3/4" ID	
Dimensions,mm(inch)	Height	1829(72) , VC MODEL-2126 (84)				1829(72),VC MODEL-2126 (84)				
	Width	1397(55) , Same for VC MODEL				1625(64),Same for VC MODEL				
	Depth	711(28) , Same for VC MODEL				711(28),Same for VC MODEL				
Weight	K.G	315	375	400	425	640	700	740	790	
MODELS		WCP 160-D	WCP 200-D	WCP 240-D	WCP 320-D	WCP 370-D	WCP 420-D	WCP 480-T	WCP 500-D	
ITEMS	Cooling	Btu/Hr.	170500	226000	259000	334000	385000	433000	498000	510000
	Capacity	Kcal/Hr.	42947	56927	65239	84131	96977	109068	125441	128463
Refrigerant		R-22(Factory charged)								
Refrigerant Circuit		2	2	2	2	2	2	3	2	
Refrigerant Flow Control		TXV								
Power Supply		380/415-3-50Hz								
Compressor	Type	Hermetic Scroll								
	Quantity	2	2	2	2	2	2	3	2	
	Hp	8.0x2	10x2	12.0x2	16x2	22+15	21x2	16x3	25x2	
	Amps	10.7x2	13.3x2	15.4x2	22x2	27.3+21	25.6x2	22x3	32x3	
Condenser		Type Shell and tube type								
Cond. Water Flow		Us GPM	43.1	57.0	65.4	84.4	97.2	109.4	125.8	129.6
Cond. Water Connections			2"	2"	2-1/2"	2-1/2"	3"	3"	3"	3"
Evap. Coil		Type	Copper tubes mechanically expanded to aluminum plate fins							
Evap. Fan	Type	Forward curved Centrifugal,belt drive								
	Cfm	4900	6500	7500	9500	11000	12500	14500	15000	
	Esp(inch.WG)	0.8-1.2	0.8-1.2	1.0-1.2	1.0-1.2	1.0-1.2	1.0-1.2	1.0-1.2	1.0-1.2	
Evap. Fan Motor	Watts	2250	3700	5600	5700	7650	7700	7800	7810	
	Amps	3.55	6.0	7.2	8.9	10.8	12.1	12.5	12.7	
Air Filters		Type	1" thick,cleanable,permanent aluminum media,air filters							
Condensate Drain Connection			3/4" ID	1.0" ID	1.0" ID	1.0" ID	1.5" ID	1.5" ID	1.5" ID	1.5" ID
Dimensions,mm(inch)	Height	1829(72),VC MODEL-2126(84)		1931(76)			1931(76)			
	Width	1625(64),Same for VC MODEL			1805(71)			2438(96)		
	Depth	711(28),Same for VC MODEL			1346(53)			1346(53)		
Weight	K.G	770	1050	1175	1220	1250	1340	1390	1415	

**Note:**

The above specifications are based on following conditions:  
 evaporator entering air temperature=80 °F (26.6 °C) DB & 67 °F(19.5 °C)WB  
 condenser entering water temperature=85 °F(29.4 °C)DB  
 CFM=Air flow rate

ESP=External static pressure

## 5. COOLING PERFORMANCE DATA

MODEL (CFM)	Evaporator inlet Air Temp. °F		CONDENSER ENTERING WATER TEMP(°F)														
			80			85			90			95			100		
			COOLING CAPACITY (MBH)														
WCP	DB	WB	TH	SH	KW	TH	SH	KW	TH	SH	KW	TH	SH	KW	TH	SH	KW
	040-S (1200)	80	62	41.9	37.7	3.20	40.2	36.1	3.26	38.5	34.6	3.41	36.6	32.9	3.50	35.1	31.6
67			46.6	29.8	3.30	44.0	28.1	3.40	43.0	27.5	3.52	41.2	26.3	3.64	39.3	25.1	3.70
72			51.8	26.4	3.40	49.9	25.4	3.50	47.9	24.4	3.63	46.0	23.5	3.74	44.0	22.4	3.80
75		62	41.9	33.5	3.20	40.2	32.1	3.26	38.5	30.8	3.41	36.6	29.2	3.50	35.1	28.0	3.60
		67	46.6	25.1	3.30	44.0	23.7	3.40	43.0	23.2	3.52	41.2	22.2	3.64	39.3	21.2	3.70
		72	51.8	22.3	3.40	49.9	21.5	3.50	47.9	20.6	3.63	46.0	19.8	3.74	44.0	18.9	3.80
050-S (1500)	80	62	54.1	48.6	4.08	51.8	46.6	4.21	49.6	44.6	4.32	47.3	42.5	4.41	45.1	40.6	4.51
		67	60.1	38.4	4.20	57.0	36.4	4.30	55.4	35.4	4.44	53.0	33.9	4.49	50.5	32.3	4.62
		72	67.0	34.2	4.30	64.5	32.9	4.40	62.0	31.6	4.55	59.5	30.3	4.59	56.9	29.0	4.71
	75	62	54.1	43.2	4.08	51.8	41.4	4.21	49.6	39.6	4.32	47.3	37.8	4.41	45.1	36.0	4.51
		67	60.1	32.4	4.20	57.0	30.7	4.30	55.4	29.9	4.44	53.0	28.6	4.49	50.5	27.2	4.62
		72	67.0	28.8	4.30	64.5	27.8	4.40	62.0	26.7	4.55	59.5	25.6	4.59	56.9	24.5	4.71
060-S (1800)	80	62	60.5	54.4	3.81	59.0	53.0	4.01	57.4	51.6	4.30	55.8	50.2	4.55	54.0	48.5	4.86
		67	66.5	42.5	3.90	64.0	41.4	4.12	63.0	40.3	4.40	61.3	39.2	4.66	59.4	38.0	4.95
		72	73.3	37.4	4.01	71.5	36.5	4.22	69.6	35.5	4.50	67.8	34.6	4.76	65.6	33.4	5.06
	75	62	60.5	48.3	3.81	59.0	47.1	4.01	57.4	45.9	4.30	55.8	44.6	4.55	54.0	43.1	4.86
		67	66.5	35.9	3.90	64.8	34.9	4.12	63.0	34.0	4.40	61.3	33.1	4.66	59.4	32.0	4.95
		72	73.3	31.5	4.01	71.5	30.8	4.22	69.6	30.0	4.50	67.8	29.2	4.76	65.6	28.2	5.06
080 - S & D (2400)	80	62	83.8	75.3	6.40	80.4	72.3	6.52	77.0	69.2	6.82	73.2	65.8	7.00	70.3	63.1	7.20
		67	93.1	59.5	6.60	88.0	56.2	6.80	85.9	55.0	7.04	82.3	52.7	7.28	78.7	50.2	7.40
		72	103.6	52.8	6.80	99.7	50.9	7.00	95.8	48.8	7.26	91.9	46.9	7.48	88.0	44.9	7.60
	75	62	83.8	66.9	6.40	80.4	64.2	6.52	77.0	61.5	6.82	73.2	58.5	7.00	70.3	56.1	7.20
		67	93.1	50.2	6.60	89.5	47.4	6.80	85.9	46.4	7.04	82.3	44.4	7.28	78.7	42.4	7.40
		72	103.6	44.6	6.80	99.7	43.0	7.00	95.8	41.2	7.26	91.9	39.6	7.48	88.0	37.9	7.60
100-D (3000)	80	62	108.1	97.3	8.16	103.6	93.1	8.42	99.1	89.2	8.64	94.6	85.0	8.82	90.1	81.1	9.02
		67	120.3	76.8	8.40	114.0	72.8	8.60	110.7	70.8	8.88	105.9	67.7	8.98	101.1	64.5	9.24
		72	134.0	68.3	8.60	129.0	65.8	8.80	124.0	63.2	9.10	119.0	60.7	9.18	113.8	58.0	9.42
	75	62	108.1	86.4	8.16	103.6	82.7	8.42	99.1	79.2	8.64	94.6	75.6	8.82	90.1	72.0	9.02
		67	120.3	64.8	8.40	114.0	61.5	8.60	110.7	59.7	8.88	105.9	57.1	8.98	101.1	54.4	9.24
		72	134.0	57.7	8.60	129.0	55.5	8.80	124.0	53.4	9.10	119.0	51.2	9.18	113.8	49.0	9.42
120-D (3600)	80	62	121.0	108.8	7.62	118.0	106.0	8.02	114.8	103.2	8.60	111.6	100.3	9.10	108.0	97.1	9.72
		67	133.0	85.0	7.80	127.0	82.8	8.24	126.0	80.5	8.80	122.5	78.3	9.32	118.8	75.9	9.90
		72	146.5	74.8	8.02	143.0	72.9	8.44	139.3	71.0	9.00	135.5	69.1	9.52	131.3	66.9	10.12
	75	62	121.1	96.6	7.62	118.0	94.3	8.02	114.8	91.7	8.60	111.6	89.1	9.10	108.0	86.3	9.72
		67	133.0	71.8	7.80	129.5	69.9	8.24	126.0	67.9	8.80	122.5	66.1	9.32	118.8	64.0	9.90
		72	146.5	63.1	8.02	143.0	61.5	8.44	139.3	59.9	9.00	135.5	58.4	9.52	131.3	56.5	10.12
160-S (4800)	80	62	155.8	140.1	10.10	152.0	136.6	10.70	148.3	133.3	11.40	144.5	129.9	12.10	140.5	126.3	12.85
		67	170.3	108.8	10.10	166.5	106.1	10.70	162.3	103.7	11.40	158.5	101.3	12.10	154.0	98.4	12.90
		72	187.0	95.4	10.15	182.5	93.1	10.70	178.3	90.9	11.45	174.0	88.7	12.10	169.3	86.3	12.95
	75	62	155.8	124.5	10.10	152.0	121.4	10.70	148.3	118.5	11.40	144.5	115.4	12.10	140.5	122.2	12.85
		67	170.3	91.8	10.10	166.0	89.5	10.70	162.3	87.5	11.40	158.5	85.5	12.10	154.0	83.0	12.90
		72	187.0	80.5	10.15	182.5	78.6	10.70	178.3	76.7	11.45	174.0	74.9	12.10	169.3	72.9	12.95
160-D (4900)	80	62	159.5	143.4	10.10	155.5	139.8	11.10	151.3	136.0	11.25	147.0	132.2	12.7	141.8	127.5	12.80
		67	175.3	112.0	10.25	170.5	109.3	11.10	166.3	106.3	11.25	161.5	103.2	12.7	157.0	100.3	12.90
		72	192.0	98.0	10.45	188.5	96.1	11.10	183.5	93.6	11.35	178.5	91.0	12.7	173.0	88.2	12.95
	75	62	159.5	127.4	10.10	155.5	124.2	11.10	151.3	120.9	11.25	147.0	117.5	12.7	141.8	113.3	12.80
		67	175.3	94.5	10.25	171.0	92.2	11.10	166.3	89.7	11.25	161.5	87.0	12.7	157.0	84.7	12.90
		72	193.3	83.2	10.45	188.5	81.1	11.10	183.5	79.0	11.35	178.5	76.8	12.7	173.0	74.5	12.95

See Note On Next Page



## COOLING PERFORMANCE DATA

MODEL (CFM)	Evaporator inlet Air Temp.°F		CONDENSER ENTERING WATER TEMP(°F)														
			80			85			90			95			100		
			COOLING CAPACITY(MBH)														
DB	WB	TH	SH	KW	TH	SH	KW	TH	SH	KW	TH	SH	KW	TH	SH	KW	
WCP 200-D (6500)	80	62	211.3	190.0	6.60	206.5	185.6	13.95	201.0	180.7	14.00	195.5	175.8	15.80	190.0	170.8	16.80
		67	231.5	147.9	6.70	226.0	144.4	14.10	220.0	140.6	14.10	214.0	136.7	15.95	208.3	133.1	17.10
		72	253.0	129.0	6.85	247.0	125.9	14.30	241.0	122.9	14.22	235.0	119.8	16.10	228.5	116.5	17.50
	75	62	211.3	168.8	6.60	206.5	165.0	13.95	201.0	160.6	14.00	195.5	156.2	15.80	190.0	151.8	16.80
		67	231.5	124.8	6.70	226.0	121.9	14.10	220.0	118.6	14.10	214.0	115.4	15.95	208.3	112.3	17.10
		72	253.0	108.9	6.85	247.0	106.3	14.30	241.0	103.7	14.22	235.0	101.1	16.10	228.5	98.3	17.50
WCP 240-D (7500)	80	62	242.0	217.6	15.24	236.0	212.0	16.04	229.6	206.4	17.20	223.2	200.6	18.20	216.0	194.2	19.44
		67	266.0	170.0	15.60	259.0	165.6	16.48	252.0	161.0	17.60	245.0	156.7	18.64	237.5	151.8	19.80
		72	293.0	149.6	16.04	286.0	145.8	16.88	278.5	142.0	18.00	271.0	138.3	19.04	262.5	133.8	20.24
	75	62	242.1	193.3	15.24	236.0	188.5	16.04	229.6	183.4	17.20	223.2	178.3	18.20	216.0	172.5	19.44
		67	266.0	143.6	15.60	259.0	139.8	16.48	252.0	135.9	17.60	245.0	132.2	18.64	237.5	128.0	19.80
		72	293.0	126.2	16.04	286.0	123.1	16.88	278.5	119.8	18.00	271.0	116.7	19.04	262.5	112.9	20.24
WCP 320-D (9500)	80	62	311.5	280.1	20.20	304.0	273.3	21.40	296.5	266.6	22.80	289.0	259.8	24.20	281.0	252.6	25.70
		67	340.5	217.6	20.20	334.0	212.1	21.40	324.5	207.4	22.80	317.0	202.6	24.20	308.0	196.8	25.80
		72	374.0	190.7	20.30	365.0	186.1	21.40	356.5	181.8	22.90	348.0	177.5	24.20	338.5	172.6	25.90
	75	62	311.5	248.9	20.20	304.0	242.8	21.40	296.5	236.9	22.80	289.0	230.8	24.20	281.0	244.5	25.70
		67	340.5	183.6	20.20	332.0	179.0	21.40	324.5	175.0	22.80	317.0	170.9	24.20	308.0	166.0	25.80
		72	374.0	161.0	20.30	365.0	157.1	21.40	356.5	153.5	22.90	348.0	149.8	24.20	338.5	145.7	25.90
WCP 370-D (11000)	80	62	359.0	323.5	23.33	351.0	315.7	24.72	341.5	307.9	26.33	333.0	300.1	27.95	324.0	291.8	29.68
		67	392.0	250.8	23.28	385.0	244.5	24.66	373.5	239.0	26.28	365.0	233.5	27.89	355.0	226.8	29.73
		72	430.0	219.8	23.40	420.0	214.5	24.66	410.0	209.5	26.39	401.0	204.5	27.89	390.0	199.0	29.85
	75	62	359.0	286.9	23.28	351.0	279.9	24.66	341.5	273.1	26.28	333.0	266.0	27.89	324.0	281.7	29.62
		67	392.0	211.6	23.28	382.5	206.3	24.66	373.5	201.7	26.28	365.0	197.0	27.89	355.0	191.3	29.73
		72	430.0	185.5	23.40	420.0	181.1	24.66	410.0	176.9	26.39	401.0	172.6	27.89	390.0	168.0	29.85
WCP 420-D (12500)	80	62	394.9	355.85	25.66	386.1	347.2	27.19	375.6	338.6	28.96	366.3	330.1	30.74	356.4	320.9	32.64
		67	431.2	275.88	25.60	433.0	268.9	27.12	410.8	262.9	28.90	401.5	256.8	30.67	390.5	249.4	32.70
		72	473	241.78	25.74	462.0	235.9	27.12	451.0	230.4	29.02	441.1	224.9	30.67	429.0	218.9	32.83
	75	62	394.9	315.59	25.60	386.1	307.8	27.12	375.6	300.41	28.90	366.3	292.6	30.67	356.4	309.8	32.58
		67	431.2	232.76	25.60	420.7	226.9	27.12	410.8	221.87	28.90	401.5	216.7	30.67	390.5	210.4	32.70
		72	473	204.05	25.74	462.0	199.2	27.12	451.0	194.59	29.029	441.1	189.86	30.67	429.0	184.8	32.83
WCP 480-T (14500)	80	62	467.3	420.2	30.30	456.0	409.9	32.10	444.8	399.9	34.20	433.5	389.7	36.30	421.5	378.9	38.55
		67	510.8	326.5	30.30	498.0	318.2	32.10	486.8	311.1	34.20	475.5	303.9	36.30	462.0	295.2	38.70
		72	561.0	286.1	30.45	547.5	279.2	32.10	534.8	272.7	34.35	522.0	266.2	36.30	507.8	259.0	38.85
	75	62	467.3	373.4	30.30	456.0	364.3	32.10	444.8	355.4	34.20	433.5	346.3	36.30	421.5	366.7	38.55
		67	510.8	275.5	30.30	498.0	268.5	32.10	486.8	262.5	34.20	475.5	256.4	36.30	462.0	249.0	38.70
		72	561.0	241.4	30.45	547.5	235.7	32.10	534.8	230.2	34.35	522.0	224.7	36.30	507.8	218.6	38.85
WCP 500-D (15000)	80	62	476.6	428.6	30.91	465.1	418.1	32.74	454.0	407.9	34.88	442.2	397.5	37.10	429.9	386.5	39.32
		67	521	333.0	30.91	510.0	324.6	32.74	497.0	317.3	34.88	485.0	310.0	37.10	471.2	301.1	39.47
		72	572.2	291.8	31.06	558.5	284.8	32.74	545.0	278.2	35.04	532.4	271.5	37.10	518.0	264.2	39.63
	75	62	476.6	380.9	30.91	465.1	371.6	32.74	454.0	362.5	34.88	442.2	353.2	37.10	429.9	374.0	39.32
		67	521	281.0	30.91	508.0	273.9	32.74	497.0	267.8	34.88	485.0	261.5	37.10	471.2	254.0	39.47
		72	572.2	246.2	31.06	558.5	240.4	32.74	545.0	234.8	35.04	532.4	229.2	37.10	518.0	223.0	39.63

**Note:**

■ Data at nominal conditions

TH= Total Capacity SH= Sensible Heat CFM= Air Flow Rate

MBH= 1000 Btu/Hr. KW= In put Power (For Compressor Only)

## 6. FAN PERFORMANCE DATA

MODELS	CFM	MOTOR	EXTERNAL STATIC PRESSURE(Inch Wg)												
			0.0	0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	
WCP040-S	1100	RPM	430	480	605	700	795	870	940	1000	1040	1115	1170		
		BHP	0.1	0.15	0.275	0.31	0.32	0.45	0.6	0.65	0.75	0.8	1.1		
	1200	RPM	470	520	650	740	830	910	980	1040	1100	1160	1220		
		BHP	0.12	0.2	0.3	0.35	0.37	0.5	0.65	0.7	0.8	1	1.2		
	1400	RPM	510	580	690	785	870	950	1025	1090	1150	1210			
		BHP	0.15	0.25	0.35	0.38	0.42	0.6	0.65	0.75	0.9	1			
	1600	RPM	550	630	740	830	920	1000	1075	1140	1200				
		BHP	0.2	0.3	0.37	0.42	0.5	0.65	0.7	0.85	1				
WCP050-S	1200	RPM	470	520	650	740	830	910	980	1040	1100	1160	1220		
		BHP	0.12	0.2	0.3	0.35	0.37	0.5	0.65	0.7	0.8	1	1.2		
	1400	RPM	510	580	690	785	870	950	1025	1090	1150	1210			
		BHP	0.15	0.25	0.35	0.38	0.42	0.6	0.65	0.75	0.9	1			
	1600	RPM	550	630	740	830	920	1000	1075	1140	1200				
		BHP	0.2	0.3	0.37	0.42	0.5	0.65	0.7	0.85	1				
	1800	RPM	590	640	765	855	945	1025	1090	1155	1210				
		BHP	0.3	0.35	0.45	0.5	0.6	0.72	0.8	0.95	1.1				
	2000	RPM	610	670	785	875	960	1040	1105	1170	1230				
		BHP	0.35	0.4	0.5	0.6	0.7	0.8	0.9	1	1.2				
WCP060-S	1600	RPM	550	630	740	830	920	1000	1075	1140	1200				
		BHP	0.2	0.3	0.37	0.42	0.5	0.65	0.7	0.85	1				
	1800	RPM	590	640	765	855	945	1025	1090	1155	1210				
		BHP	0.3	0.35	0.45	0.5	0.6	0.72	0.8	0.95	1.1				
	2000	RPM	625	710	810	895	975	1045	1115	1180	1240				
		BHP	0.4	0.5	0.6	0.65	0.75	0.9	1	1.1	1.2				
	2200	RPM	660	750	845	935	1014	1080	1145						
		BHP	0.5	0.8	0.7	0.8	0.9	1.1	1.2						
2400	RPM	710	800	890	975	1050	1120	1190							
	BHP	0.6	0.75	0.9	1	1.1	1.2	1.35							
WCP080-S	2000	RPM	625	710	810	895	975	1045	1115	1180	1240				
		BHP	0.4	0.5	0.6	0.65	0.75	0.9	1	1.1	1.2				
	2200	RPM	660	750	845	935	1014	1080	1145						
		BHP	0.5	0.6	0.7	0.8	0.9	1.1	1.2						
	2400	RPM	710	800	890	975	1050	1120	1190						
		BHP	0.6	0.75	0.9	1	1.1	1.2	1.35						
WCP080-D	2600	RPM	775	860	930	1035	1115	1190	1260						
		BHP	0.75	0.25	0.95	1.1	1.2	1.3	1.4						
	2800	RPM	825	930	1025	1100	1180	1250							
		BHP	0.8	0.95	1.1	1.2	1.3	1.5							
	WCP100-D	2400	RPM	450	470	580	690	750	840	910	980	1040	1100	1150	1205
			BHP	0.45	0.5	0.55	0.6	0.7	0.9	1.1	1.2	1.4	1.5	1.7	1.9
2800		RPM	470	500	640	750	840	910	970	1040	1105	1165	1220	1260	
		BHP	0.48	0.55	0.6	0.65	0.8	1	1.15	1.35	1.5	1.65	1.8	2	
3200		RPM	500	550	690	815	918	950	1000	1070	1135	1200	1280	1310	
		BHP	0.52	0.6	0.65	0.7	0.9	1.1	1.3	1.5	1.6	1.8	2	2.2	
3600		RPM	520	590	725	840	940	990	1040	1110	1175	1235	1295	1340	
		BHP	0.54	0.7	0.75	0.8	1	1.2	1.4	1.6	1.75	2	2.2	2.4	
4000	RPM	545	600	740	855	960	1030	1080	1140	1210	1270	1320			
	BHP	0.6	0.8	0.9	1	1.2	1.4	1.6	1.8	1.9	2.2	2.3			
WCP120-D	3000	RPM	490	525	665	785	880	930	985	1050	1120	1185	1240		
		BHP	0.5	0.58	0.65	0.7	0.86	1	1.22	1.42	1.56	1.8	1.91		
	3400	RPM	510	570	710	830	930	970	1020	1090	1150	1220	1280		
		BHP	0.53	0.65	0.72	0.85	0.92	1.15	1.3	1.65	1.72	1.9	2.1		
	3800	RPM	535	595	735	845	950	1005	1050	1130	1190	1250	1305		
		BHP	0.57	0.75	0.85	0.92	1.1	1.4	1.5	1.7	1.82	2.1	2.25		
	4200	RPM	600	650	775	855	980	1040	1100	1160	1230	1290	1340		
		BHP	0.7	0.8	1.1	1.25	1.35	1.5	1.6	1.6	2	2.3	2.4		
	4600	RPM	630	710	805	905	995	1060	1120	1120	1245	1305	1355		
		BHP	0.8	0.9	1.15	1.3	1.45	1.65	1.8	1.8	2.2	2.6	2.9		
WCP160-S	4200	RPM	600	650	775	855	980	1040	1100	1160	1230	1290	1340		
		BHP	0.7	0.8	1.1	1.25	1.35	1.5	1.6	1.8	2	2.3	2.4		
	4600	RPM	630	710	805	905	995	1060	1120	1180	1245	1305	1355		
		BHP	0.8	0.9	1.1	1.2	1.45	1.65	1.8	1.95	2.2	2.6	2.9		
	5000	RPM	650	750	830	925	1015	1070	1140	1210	1280	1345			
		BHP	0.9	1	1.3	1.4	1.7	1.8	2	2.2	2.5	2.8			
WCP160-D	5400	RPM	700	780	875	970	1060	1110	1185	1255	1320	1380			
		BHP	1.1	1.3	1.5	1.7	1.85	2	2.3	2.6	2.9	3.1			
	5800	RPM	750	800	895	990	1075	1150	1220	1285	1350	1410			
		BHP	1.4	1.4	1.6	1.8	2	2.2	2.5	2.9	3.2	3.6			

See Note On Next Page

## FAN PERFORMANCE DATA

MODELS	CFM	MOTOR	EXTERNAL STATIC PRESSURE(Inch Wg)											
			0	0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2
WCP200-D	6200	RPM	475	510	550	590	650	695	745	790	835	870	900	930
		BHP	1.6	2	2.3	2.4	2.6	2.8	3.4	3.8	4.1	4.6	5	5.3
	6700	RPM	490	530	570	630	680	720	770	810	850	885	920	950
		BHP	1.8	2.2	2.4	2.6	2.9	3.2	3.7	4.2	4.7	4.9	5.3	5.6
	7200	RPM	510	545	590	640	700	735	785	825	860	895	940	970
		BHP	2	2.4	2.7	2.9	3.1	3.5	4	4.5	4.8	5.1	5.5	5.8
	7700	RPM	540	575	635	685	720	760	800	845	890	925	960	995
		BHP	2.5	2.8	3.1	3.2	3.5	4	4.5	4.9	5.2	5.4	5.8	6
	8200	RPM	580	610	670	720	760	780	830	870	910	940	980	1010
		BHP	2.9	3.3	3.7	3.9	4.4	4.8	5	5.2	5.4	5.7	6.1	6.5
WCP240-D	7400	RPM	520	550	600	645	700	740	790	830	870	900	950	980
		BHP	2	2.5	2.7	2.9	3.2	3.6	4.1	4.6	4.9	5.2	5.6	6
	7800	RPM	550	580	640	695	725	760	815	850	890	920	965	1000
		BHP	2.6	2.9	3.1	3.3	3.6	4.2	4.5	5	5.2	5.5	5.9	6.2
	8200	RPM	590	615	675	725	760	780	835	875	910	945	990	1000
		BHP	3	3.4	3.8	4	4.4	4.8	5	5.3	5.5	5.8	6.2	7.4
	8800	RPM	625	660	690	735	780	820	855	880	925	955	995	1050
		BHP	3.5	3.9	4.4	4.7	5	5.5	5.8	6	6.4	6.7	7	7.4
	9400	RPM	650	690	720	760	805	845	875	900	940	975	1015	1050
		BHP	4	4.5	5	5.3	5.6	6.2	6.5	6.8	7.2	7.6	7.8	8.2
WCP320-D	9000	RPM	496	550	605	660	700	720	750	780	810	870	900	940
		BHP	1.9	2.1	2.4	3	3.4	3.6	4	4.5	5	5.5	5.8	6.3
	9700	RPM	500	565	620	670	720	740	780	810	830	890	920	960
		BHP	2.1	2.4	2.8	3.4	3.8	4.2	4.8	5.3	5.7	6.4	6.8	7.4
	10500	RPM	500	585	640	695	750	770	810	850	880	920	960	980
		BHP	2.1	2.9	3.4	3.9	4.4	4.9	5.5	6	6.5	7.3	7.8	8.4
	11200	RPM	530	600	670	725	775	810	850	870	905	945	980	1000
		BHP	2.4	3.5	4	4.8	5.2	5.8	6.2	6.7	7.4	8.2	8.8	9.5
	12000	RPM	560	700	725	780	830	855	890	935	965	990	1030	1060
		BHP	3	5	5.6	6.3	6.8	7.1	7.8	8.4	9.1	9.9	10.5	11
WCP370-D	10000	RPM	500	540	590	645	700	750	780	815	855	890	925	975
		BHP	2	2.5	2.9	3.5	4	4.5	5	5.6	6.1	6.6	7.4	8
	11000	RPM	525	565	620	680	725	770	810	840	875	910	945	980
		BHP	2.5	2.9	3.5	4	4.6	5	5.5	6.2	6.8	7.2	7.8	8.5
	12000	RPM	550	590	650	695	745	800	835	870	900	930	960	985
		BHP	3	3.4	4.1	4.6	5.2	5.7	6.2	6.8	7.5	8	8.4	9.2
	13000	RPM	570	635	690	726	770	815	850	885	920	950	990	1010
		BHP	3.6	4.1	4.8	5.4	6	6.5	7	7.6	8.2	9	9.9	10.5
	14000	RPM	590	660	705	735	790	840	865	900	945	975	1000	1040
		BHP	4.2	4.8	5.5	6.2	6.6	7.2	7.9	8.3	9	9.8	10.4	10.8
WCP420-D	12000	RPM	550	590	650	695	745	800	835	870	900	930	960	985
		BHP	3	3.4	4.1	4.6	5.2	5.7	6.2	6.8	7.5	8	8.4	9.2
WCP480-T	13000	RPM	570	635	690	726	770	815	850	885	920	950	990	1010
		BHP	3.6	4.1	4.8	5.4	6	6.5	7	7.6	8.2	9	9.9	10.5
WCP500-D	14000	RPM	590	660	705	735	790	840	865	900	945	975	1015	1040
		BHP	4.2	4.8	5.5	6.2	6.6	7.2	7.9	8.3	9	9.8	10.4	10.8
15000	RPM	610	695	735	755	815	870	890	920	965	1000	1040	1070	
	BHP	4.8	5.5	6.2	6.9	7.2	7.7	8.6	8.9	9.7	10.6	10.9	11.3	
16000	RPM	630	730	770	790	845	890	930	945	990	1025	1070	1100	
	BHP	5.4	6.1	6.7	7.7	7.7	8.2	9.2	9.6	10.3	11.1	11.5	11.9	

**Note**

Fan performance is based on wet coil and clean filter

RPM=Fan Speed

BHP=Brake Horse Power (minimum out put of motor)

shows operating range of factory supplied motor. Out of this range, change motor size.

## 7. CAPACITY CORRECTION FACTORS AND WORKING/TEST PRESSURES

### Condenser Fouling Factors

The units are rated at 0.0005Ft<sup>2</sup> .h. ° F/Btu

For other fouling factors, apply below

Correction factors on cooling capacity and power input.

Fouling factor	Capacity multiplier	Power multiplier
Clean	1.03	1.01
0.00025	1.015	1.005
0.0005	1.00	1.00
0.001	0.97	0.99
0.002	0.92	0.97

### Altitude Correction Factors

The unit capacities are rated at sea level.

For areas above Sea level, apply below correction factors on cooling Capacity and power inputs.

Altitude Ft.	Capacity multiplier	Power multiplier
0	1.00	1.00
2000	0.99	1.01
4000	0.98	1.02
6000	0.97	1.03
8000	0.96	1.04
10000	0.95	1.05

### Range Correction Factors

The unit capacities are rated at 10 °F water temp rise for other ranges, apply below correction factors on cooling capacities and power inputs

Range °F	Capacity multiplier	Power multiplier
8	0.985	0.994
10	1.00	1.00
12	1.015	1.006
14	1.03	1.012
16	1.04	1.02

### Working and Test Pressure

Condenser pressure	Refrigerant side	Water side
Max.working pressure	300Psig	70Psig
Test pressure	450Psig	100Psig

Evaporator pressure	Refrigerant side
Max.working pressure	110Pasig
Test pressure	250 Psig

## CONDENSER WATER PRESSURE DROP (Feet of Water)

Flow	MODELS WCP												
	040-S	050-S	060-S	080 - S/D	100-D	120-D	160-S	160-D	200-D	240-D	320-D	370/420-D	480T/500-D
5	0.60												
10	1.04	1.30	1.43	0.60									
15	1.52	1.90	2.09	0.82									
20	2.16	2.70	2.97	1.04	1.30	1.43							
25		3.40	3.74	1.28	1.65	1.76	1.90	1.90					
30		4.00	4.40	1.52	1.90	2.09	2.20	2.20					
35			5.06	1.85	2.20	2.53	2.50	2.50					
40				2.16	2.70	2.97	2.90	2.90	1.40	1.54			
45				2.45	3.15	3.36	3.30	3.30	1.70	1.87			
50					3.40	3.74	3.70	3.70	1.90	2.09	1.90		
55					3.70	4.07	4.00	4.00	2.10	2.31	2.05		
60					4.00	4.40	4.50	4.50	2.30	2.53	2.20	2.53	
65						4.73	5.10	5.10	2.50	2.75	2.35	2.70	
70							5.80	5.80	2.90	3.19	2.50	2.88	
75							6.20	6.20	3.20	3.52	2.70	3.10	1.90
80							7.00	7.00	3.70	4.07	2.90	3.34	2.05
85									4.10	4.51	3.10	3.56	2.12
90									4.60	5.06	3.30	3.80	2.20
95											3.50	4.02	2.30
100											3.70	4.25	2.35
110											3.90	4.48	2.50
120												4.73	2.90
130												4.98	3.50
140												5.23	4.10
150													4.60

## 6. ELECTRICAL DATA

MODELS	COMPRESSOR(Each.)						EVAPORATOR FAN MOTOR(Each.)				TOTAL UNIT		
	HP	QTY	STARTING METHOD	RLA	FLA	LRA	MOTOR(Each.)			RLA	FLA	MFA	
							MOTOR HP	QTY	RLA				FLA
WCP040-S	4.0	1	AL	6.0	8.5	50	0.75	1	0.8	2.2	6.80	10.70	20.00
WCP050-S	5.0	1	AL	7.5	10.3	65	0.75	1	1.0	2.2	8.50	12.50	25.00
WCP060-S	6.0	1	AL	8.5	11.0	75	1	1	1.4	2.2	9.90	13.20	25.00
WCP080-D	4.0	2	AL	6.0	8.5	50	1	1	2.3	3.2	14.30	20.20	30.00
WCP080-S	8.0	1	AL	11.5	16.0	95	1	1	2.4	3.4	13.90	19.40	30.00
WCP100-D	5.0	2	AL	7.5	10.3	65	2	1	2.7	3.8	17.70	24.40	40.00
WCP120-D	6.0	2	AL	8.5	11.0	75	2	1	3.1	4.3	20.10	26.3	40.00
WCP160-S	16.0	1	AL	21.0	28.0	179	3	1	3.7	4.9	24.70	32.9	50.00
WCP160-D	8.0	2	AL	11.5	16.0	95	3	1	3.7	4.9	26.70	36.90	60.00
WCP200-D	10.0	2	AL	14.0	19.5	125	5	1	5.8	7.3	33.80	46.30	75.00
WCP240-D	12.0	2	AL	16.0	21.8	25	5	1	6.5	8.3	38.50	51.90	75.00
WCP320-D	16.0	2	AL	21.0	28.0	179	7.5	1	8.0	10.6	50.00	66.60	100.00
WCP370-D	21+16	2	AL	28+21	37+28	225+179	7.5	1	10.0	13.5	59.00	78.50	100.00
WCP420-D	21	2	AL	28.0	37.0	279	10	1	11.7	14.5	67.70	88.50	125.00
WCP480-T	16	3	AL	21.0	28.0	179	10	1	12.7	15.0	75.70	99.00	150.00
WCP500-D	25	2	AL	32.5	42.5	260	10	1	13.5	16.0	78.50	101.00	150.00

**Note:**

AL =Across the line starting

MFA =Max fuse amps

Rated power supply=415V-3PH-50HZ

Allowable voltage limit=360V to 415V

RLA =Rated load amps

FLA =Full load amps

LRA =Locked rotor amps

RLA values are at standard operating conditions(cond water in at 85°FDB/29.4°C) & evap air in at 80°FDB/67°FWB)

FLA values have been taken at maximum operating conditions cond water in at 100°F(38°C)

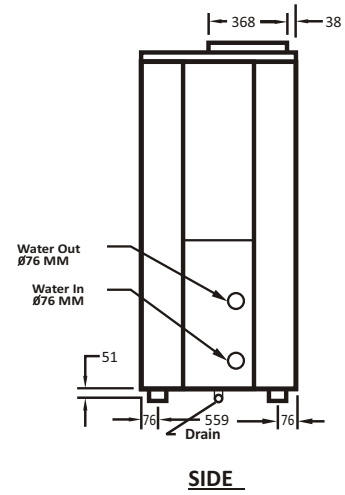
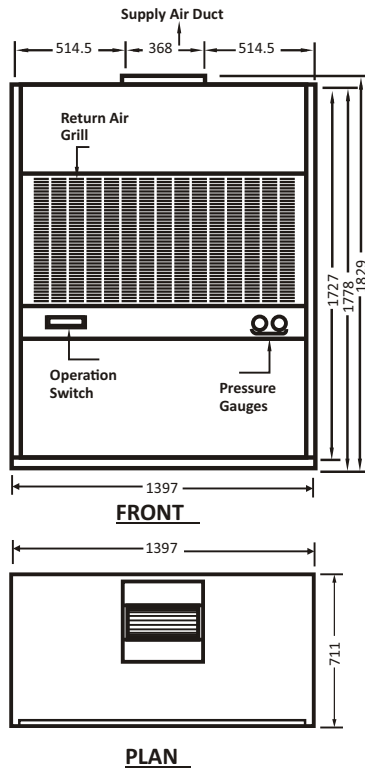
In multi compressors units,the compressor motors are starting sequence wise

**Due to continuous improvement in our products, specs may change without notice**

# 8. DIMENSIONAL DATA

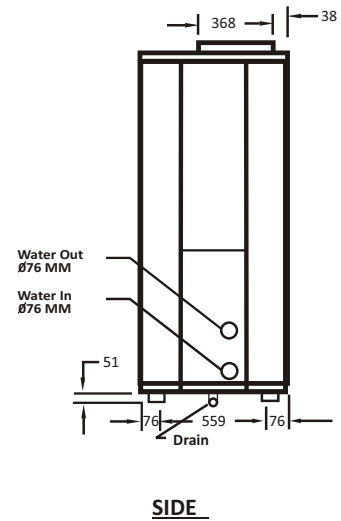
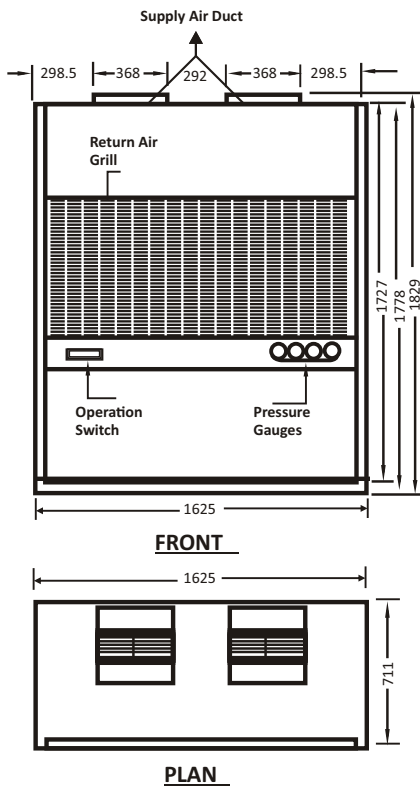
## MODEL WCP 040-S, 050-S, 060-S, 080-S, 080-D

ALL DIMENSIONS IN MM



## MODEL WCP 100-D, 120-D, 160-S, 160-D

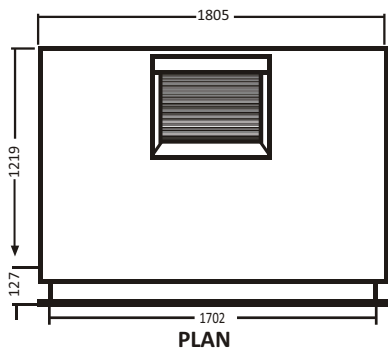
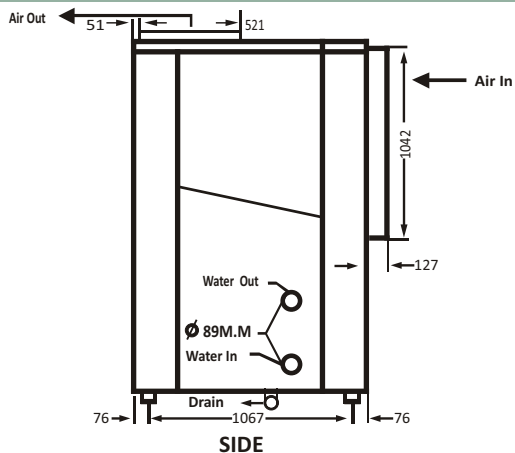
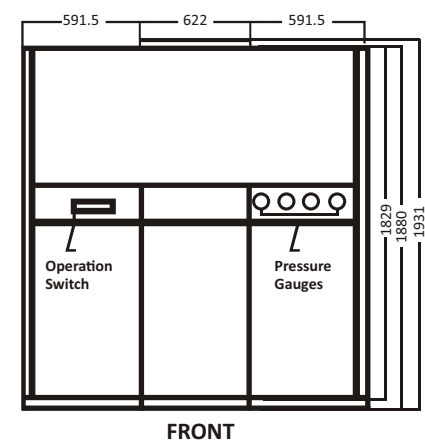
ALL DIMENSIONS IN MM



# DIMENSIONAL DATA

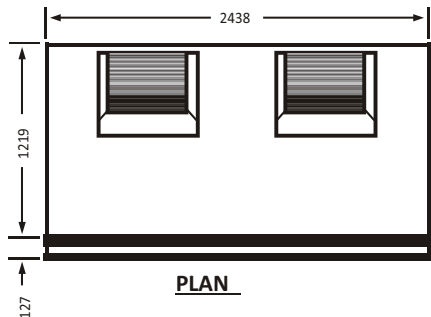
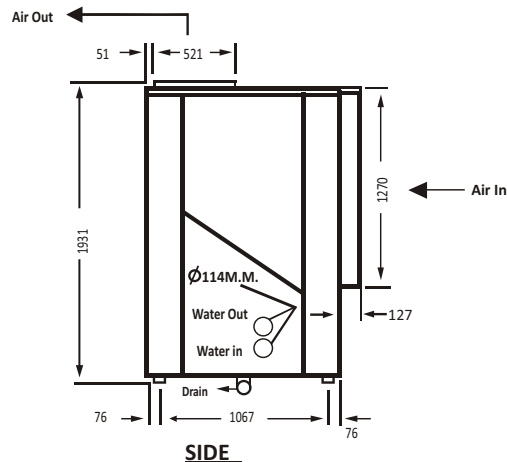
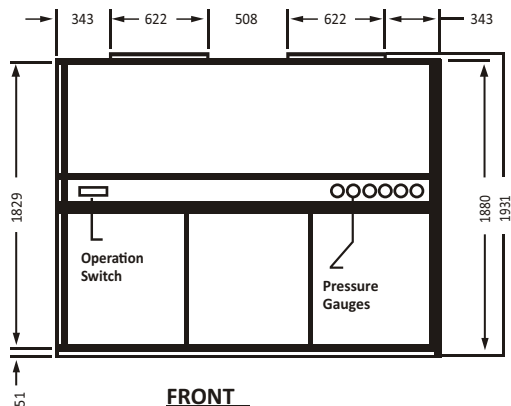
## MODEL WCP 200-D, 240-D

ALL DIMENSIONS IN MM



## MODEL WCP 320-D, 370-D, 420-D, 480-T, 500-D

ALL DIMENSIONS IN MM



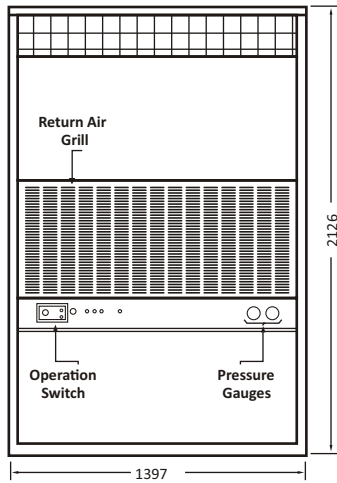
TOP DISCHARGE

WCP SERIES

# DIMENSIONAL DATA

MODEL WCP 040-S,050-S,060-S,080S, 080-D (VC)

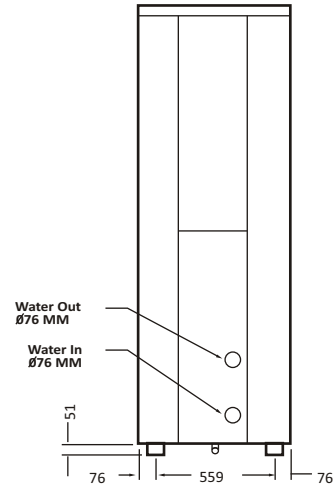
ALL DIMENSIONS IN MM



**FRONT**



**PLAN**



**SIDE**

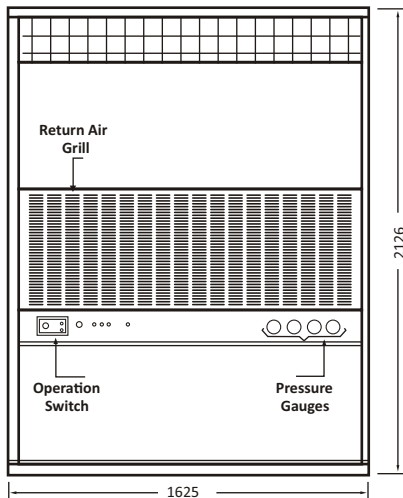
Note: Unit with optional discharge plenum

FRONT(FREE) DISCHARGE

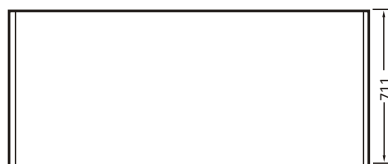
WCP SERIES

MODEL WCP 100-D,120-D,160-S,160-D (VC)

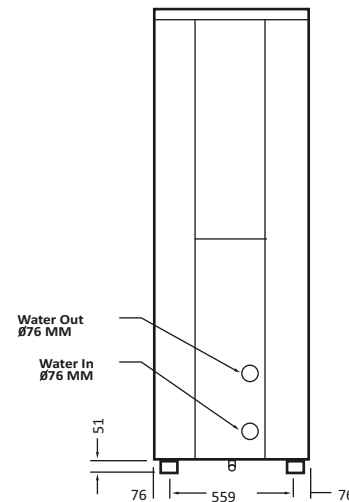
ALL DIMENSIONS IN MM



**FRONT**



**PLAN**



**SIDE**

Note: Unit with optional discharge plenum





# CONVERSION TABLE

Power	
kW = Kcal : 860	Kcal = kW x 860
kW = US ton of refrigeration : 0,284	US ton of refrigeration = kW x 0,284
kW = Btu / h : 3413	Btu / h = kW x 3413
Kcal / h = 1,163 W	W = kcal / h : 0.86
US TR = 3,52 kW = 3024 kcal / h = 12000 Btu/ h	Btu / h = kcal / h : 0,252 = 0,00029311kW
kW = 860 kcal / h = 0,284 US TR	
Temperature	
C = (°F - 32) : 1.8	°F = (°C x 1.8) + 32
Pressure	
1 bar = 100 kPa = 14,5 psig = 1,01972 kgf / cm <sup>2</sup>	1 psig = 0,068948 bar = 0,070307 kgf / cm <sup>2</sup> = 6,8948 kPa

Conversion Factors			
To Convert	From	To	Multiply By
Length	cm	inch	0.3937
	cm	metre	0.01
	feet	cm	30.48
	feet	metre	0.3048
	metre	cm	100
	metre	feet	3.281
	metre	inch	39.37
	metre	km	0.001
	mm	cm	0.1
	mm	inch	0.03937
Area	sq ft	sq m	0.0929
	sq in	sq cm	65.4516

Pressure	atmosphere	cm of mercury	76
	atmosphere	in of mercury	29.92
	atmosphere	kg/sq cm	1.0333
	atmosphere	kpa	101.325
	BTU	kg calories	0.252
	BTU	horsepower/h	3.927x 10 <sup>4</sup>
	BTU	kilowatt/hr	2.928x10 <sup>4</sup>
	in of mercury	atmosphere	0.03342
	in of mercury	kg/sq cm	0.3453
	in of mercury	ib/sq ft	70.73

Power/ Energy	horse-power	BTU/min	42.44
	horse-power	kg calories/min	10.7
	horse-power	kilowatts	0.7457
	horse-power	watts	745.7
	horse-power (boiler)	BTU/hr	33.479
	horse-power (boiler)	kilowatts	9.803
	kilowatts	BTU/min	56.92
	kilowatts	foot lb/min	4.425x10 <sup>4</sup>
	kilowatts	horse-power	1.341
	kilowatts	kg calories/min	14.34
	kilowatts	watts	1000
	kilowatts-hrs	BTU	3415
	kilowatts-hrs	foot lbs	2.665x10 <sup>6</sup>
	kilowatts-hrs	horse-power hrs	1.341
	kilowatts-hrs	kilogram calories	860.5
	kilowatts-hrs	kilogram metres	3.671x10 <sup>6</sup>
	watts	BTU/min	0.05692
	watts	foot lb/min	44.26
	watts	foot lb/sec	0.7376
	watts	horse-power	1.341x10 <sup>-3</sup>
	watts	kg calories/min	0.01434
	watts	kilowatts	10-3
	watts-hrs	BTU	3.415
	watts-hrs	foot lb	2655
	watts-hrs	horse-power/hr	1.341x10 <sup>-3</sup>
	watts-hrs	kilogram calories	0.8605
	watts-hrs	kilogram metres	367.1
	watts-hrs	kilowatts hrs	310-3

Mass	Foot pound	BTU	1.286x10 <sup>-3</sup>
	Foot pound	horsepower/hr	5.050x10 <sup>-7</sup>
	Foot pound	kilogram calories	3.241x10 <sup>-4</sup>
	Foot pound	kilogram metre	0.1383
	Foot pound	kilowatt/hr	3.766x10 <sup>-7</sup>
	kgs/sq cm	atmosphere	0.9678
	kgs/sq cm	in of mercury	28.96
	kgs/sq cm	ibs/sq ft	2048

Temperature	Temp (°C) + 273	Abs temp (°C)	1
	Temp (°C) + 17.78	Temp (°F)	1.8
	Temp (°F) +460	Abs temp(°F)	1
	Temp (°F) -32	Temp (°C)	5/9

# Sabro Airconditioning

Inspired by the 'stimulus to grow' through knowledge, interlaced with the zeal and sheer commitment of an enthusiastic team and gripped by the obsession of three brothers of turning the dream-into reality, **Sabro** has evolved, grown and expanded **since its inception in 1969.**

**For over five decades, Sabro has been a trusted brand name** that has exceeded expectations nationwide & internationally, catering to the needs of both domestic as well international customers.



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